

World Leaders in Tubular Finishing Technologies

CNC PIPE **FINISHING M**ACHINE

MODEL

RTP07

48.3mm to 177.8mm* 1.9" to 7"

*Nominal Pipe Size



Tooling designed in accordance with product specifications.



www.pmc-colinet.com

Designed for API & Premium Connections

- Tool Rotating Technology
- Auto Search Function to Locate Pipe End
- 3 Independent Machining Axes
- Independent Dual X-Axes to Optimize Machine Productivity and Flexibility
- PC Based Windows® Operating System





RTP07 TECHNICAL SPECIFICATIONS

PIPE FINISHING:

- Three Axis CNC Pipe End Finisher Rotating Tool Technology
- 1 longitudinal and 2 radial axes
- Spindle Speed: 1000 rpm
- Spindle Motor: 75 kW (100 hp)
- X1-Axis (Radial) Stroke:50 mm
- X2-Axis (Radial) Stroke: 50 mm
 - Programmable Thread Taper and Lead
- Programmable Pipe Finishing Sequences
 - Search, Turn and Thread
 - Face, Chamfer, Ream, Turn and Thread
 - Premium Connections
- Z-Axis (Longitudinal) Stroke: 381 mm
- PC Based Operating System with
 - Pull down menus for product selection and set-up
 - Machine sequence diagnostics local and remote
- Welded Construction Machine Bed and Spindle Housing
- Hardened and Ground, Replaceable Bed Ways
- Self-Contained Spindle Lubrication
- Hydraulically Actuated Dual Chucks
- Machine Guard Assembly
 - Fully Encloses Cutting Zone
 - Captures coolant and chips to protect operator
 - Impact resistant viewing window
- Coolant System: 150 liters/min @ 70 bar
- Overall Dimensions: 3050 x 1675 mm
- Approximate Weight: 12,250 kg (27,000 lbs)

STANDARD FEATURES

- Independently Controlled Dual X Axes and Z Axis
- High Pressure Coolant System
- Complete System Hydraulics and Electrics
- Walking Beam Transfer Table
- Pipe Stop and Stand Assembly
- Operator Interface Terminal (OIT) with PLC and PC
- Pre-programmed Threading Specifications& Machine Set-Up Chart

OPTIONS

- Sub-Base for Machine and Transfer Table
- Chip Conveyor
- Durable and Perishable Tooling for API and Premium Products

World Leaders in Tubular Finishing Technologies

PMC-Colinet USA Production/Sales

Phone: +1 (440) 943-3300

Fax: +1 (440) 944-1974

F-mail: sales@nmc-colinet.com

PMC-Colinet Belgium Production/Sales

Phone: + 32.64.67.37.77

Fax: + 32.64.67.32.67

-mail: sales@nmc-colinet be

PMC-Colinet China Sales Office

Phone: + 86 1390 1146605 Fax: + 86 10 68499579 E-mail: changlei_5291@yahoo.com

PMC-Colinet Houston Sales Office

Phone: + 1 (281) 630-1483 E-mail: jguthrie@pmc-colinet.com